Success Celebration : Apr-8
PM Kaizen : To reduce set up time
Kaizen by : Mr. Ganesan & N S Pujari

ADVIK

ADVIK	TPM CIRCLE NO :-		ACTIVITY	KE	QM	PM	JH	SHE	OTPM	DM	E & T	KAIZEN IDEA SHEET
	TPM CIRCLE NAME :		LOSS NO./STEP	14								
Plant : P14	DEPT :	Maintenance	RESULT AREA	C	Q	P	P, C	S	M, D	P, C	M	

CELL :-	Assembly shop	CELL NAME :	Tensioner	M/C STAGE:	Plug pressing	OPERATION:	Pressing

KAIZEN THEME :
To improve quality

KAIZEN IDEA :
Poka yoke provision

BENCHMARK:	1 no's
TARGET:	0 No's
KAIZEN START:	30.04.2018
TARGET DATE:	15.05.2018
KAIZEN FINISH:	30.04.2018
TEAM MEMBERS:	
Ganesan	Amrit
N.S pujari	

PROBLEM PRESENT STATUS :
Spring missing while assembling the tensioner

COUNTERMEASURE:
Provided a sensor & made interlink with the process i.e unless spring picked next cycle not run.

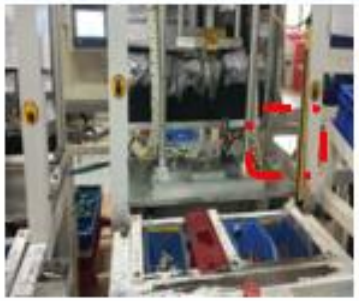
WHY-WHY ANALYSIS:

Why1:-Spring missing while assembling the tensioner

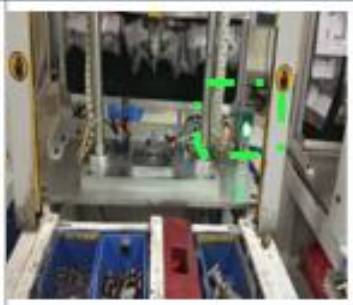
Why2:- Manual error.

Why 3 :- No pokayoke

BEFORE



AFTER



BENEFITS:-
1. Customer complaint eliminate

KAIZEN SUSTAINANCE

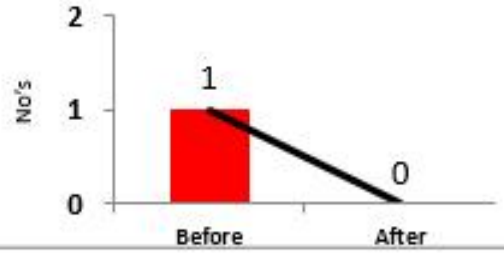
WHAT TO DO:-
Pokayoke audit

HOW TO DO:
Check sheet

FREQUENCY:
Weekly

ROOT CAUSE
No poka yoke

RESULTS:
Eliminated the customer complaint



REGISTRATION NO.:	
DATE:	03.05.2018
REGISTERED BY:	Mr.Subramani
MANGERS SIGN:	Mr. Dinesha M

SCOPE & PLAN FOR HORIZONTAL DEPLOYMENT

SR. No	CELL/ PRODUCT	TDC	RESP.	STATUS

HD SCOPE INFORMATION IN OTHER PLANT

SR. No	Plant	WHEN	WHOM	STATUS

AHPL/QMS/FR/05/E, Rev. No.:03, Rev. Date:23.01.2018

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